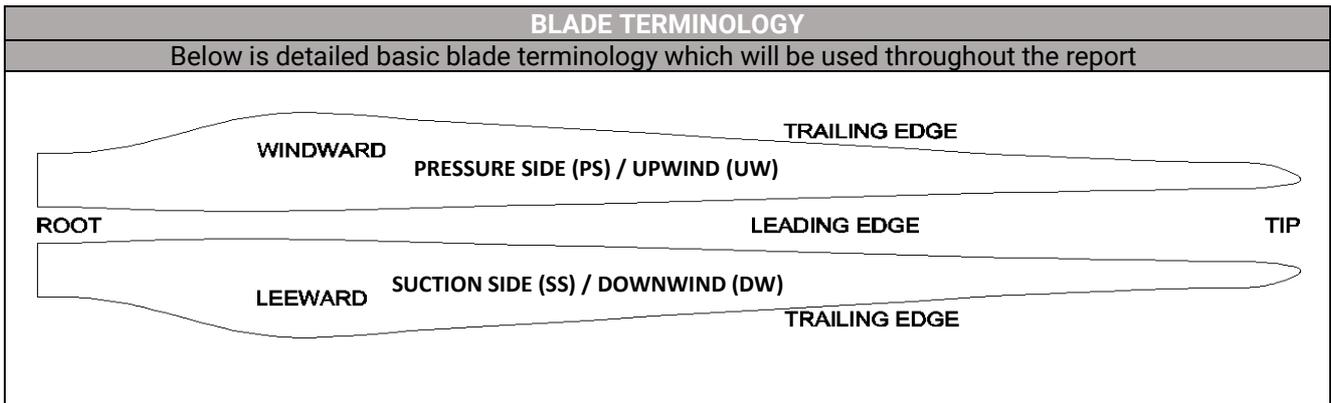


ELLE™ Installation Report

COMPLETION REPORT			
REPORT NUMBER			
TURBINE INFORMATION			
CLIENT		COUNTRY	
WINDFARM			
WTG ID		WTG TYPE	
BLADE INFORMATION			
BLADE TYPE		BLADE ID	
BLADE LENGTH (m)		BLADE SERIAL No	
INSTALL INFORMATION			
START DATE		COMPLETION DATE	
START TIME		COMPLETION TIME	
TOTAL NUMBER OF SHELLS INSTALLED		STATUS OF WORKS	
		ACCESS TYPE	
NAME & VERSION OF WORK INSTRUCTION			
PERSONNEL			
INSTALLATION LEAD		TECHNICIAN 1	
IDENTIFICATION PHOTOS			
BLADE SERIAL NUMBER			
Centaur 960 BATCH NO. AND EXPIRY DATE		Sika Activator 205 BATCH NO. AND EXPIRY DATE	

DECLARATIONS			
By signing this report I confirm that the information contained therein and the associated check sheets are correct. I confirm that the installation has been carried out in accordance with the appropriate work instruction, and that the agreed warranty period is effective from the date of this report.			
NAME	POSITION	SIGNATURE	DATE
REPORT AUTHOR			
POLYTECH REPORT APPROVER			
I the below agree that all work on this installation has been completed in accordance with our requirements.			
CUSTOMER APPROVER			



TASK: TIP SHELL (SHELL 1)			
START UP DETAILS			
TASK START DATE	Click or tap to enter a date.	TASK START TIME	Click or tap here to enter text.

BLADE CONDITION AT ARRIVAL			
PHOTO ID	PHOTOGRAPH		DESCRIPTION
S1. 1.			PHOTO OF BLADE CONDITION AT ARRIVAL (PS)
			Photo showing the condition of the blades pressure side, at arrival before the application is started. Photo showing the interface between SMT and the tip of the blade on PS side.
S1 2.			PHOTO OF BLADE CONDITION AT ARRIVAL (SS)
			Photo showing the condition of the blades suction side, at arrival before the application is started. Photo showing the interface between SMT and the tip of the blade on SS side.

SURFACE PREPARATION AND ENVIRONMENTAL CONDITIONS			
RELATIVE HUMIDITY (RH) (%)	%.	BLADE SURFACE TEMP (BST) (°C)	°C.
AMBIENT TEMPERATURE (AT) (°C)	°C.	WIND SPEED (WS) (m/s)	m/s.
PHOTO ID	PHOTOGRAPH		DESCRIPTION
S1. 3.			PHOTO OF SANDED AREA PS AND ENVIRONMENTAL CONDITIONS
			Photo showing standard of preparation on the leading edge / pressure side together with Temp-humidity gauge readings.

S1 4.		PHOTO OF SANDED AREA SS AND ENVIRONMENTAL CONDITIONS
		Photo showing standard of preparation on the leading edge / suction side together with Temp-humidity gauge readings.

CLEANING AND ACTIVATION OF BLADE SURFACE					
Confirm that the cleaning and activation has been carried out in accordance with the appropriate work instruction. Put in a check mark in the respective boxes.					
CLEANED SURFACE		ACTIVATED SURFACE		WAITED 10 MIN. BEFORE FURTHER INSTALLATION	

NOTES ON THE INSTALLTION		
S1 5.	Written notes:	NOTES ABOUT REPOSITIONING
		Has the shell been repositioned?

INSTALLED SHELL		
S1 6.		PHOTO OF PS
		Photo showing standard of installation on the leading edge / pressure side.
S1 7.		PHOTO OF SS
		Photo showing standard of installation on the leading edge / suction side.

S1. 8.			<p>PHOTO OF ALIGNMENT MARKINGS</p> <p>Photo showing shell alignment markings on bottom of installed shell and top of previous.</p>
S1. 9.			<p>PHOTO OF TIP END</p> <p>Photo showing standard of installation of Tip end of the Tip section. Photo must include distance from Blade tip to Start point ELLE by using a ruler tape. If SMT also include overlap dimension for ELLE onto SMT.</p>

ELLE SHELL INFORMATION		
PHOTO ID	PHOTOGRAPH	DESCRIPTION
S1. 10.		<p>Photo showing serial no. and other information of the shell.(QR code,printed)</p>
		WRITE SERIAL NO. OF SHELL

NB ! CURE DETAILS – ONLY COMPLETED IF IT IS THE FINAL SHELL OF THE DAY			
SHELL INSTALLATION FINISH TIME		Enter time 24hrs.	TEMPERATURE (°C) Enter Temp.
TURBINE TO BE RESTARTED AT		Enter time 24hrs	RELATIVE HUMIDITY (RH) (%) %.
PHOTO ID	PHOTOGRAPH		DESCRIPTION
S1. 11.			PHOTO OF ENVIRONMENTAL CONDITIONS
			Photo showing Temp-humidity gauge readings.

TASK: SHELL "X"			
START UP DETAILS			
TASK START DATE	Click or tap to enter a date.	TASK START TIME	Click or tap here to enter text.

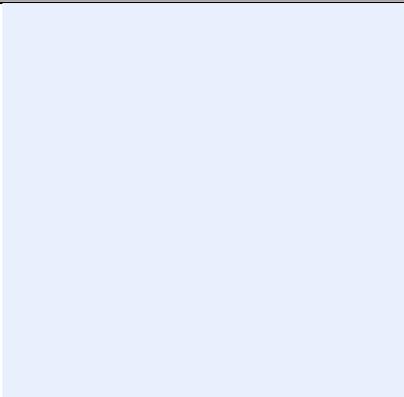
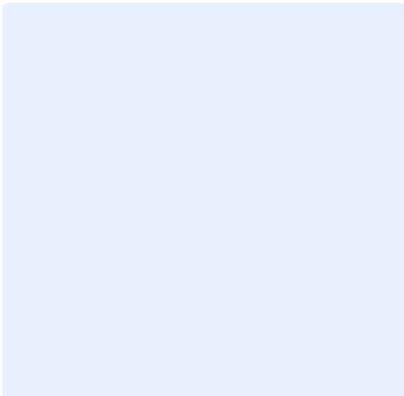
BLADE CONDITION AT ARRIVAL			
PHOTO ID	PHOTOGRAPH		DESCRIPTION
SX. 1.			PHOTO OF BLADE CONDITION AT ARRIVAL (PS)
			Photo showing the condition of the blades pressure side, at arrival before the application is started.
SX. 2.			PHOTO OF BLADE CONDITION AT ARRIVAL (SS)
			Photo showing the condition of the blades suction side, at arrival before the application is started.

SURFACE PREPARATION AND ENVIRONMENTAL CONDITIONS			
RELATIVE HUMIDITY (RH) (%)	%.	BLADE SURFACE TEMP (BST) (°C)	°C.
AMBIENT TEMPERATURE (AT) (°C)	°C.	WIND SPEED (WS) (m/s)	m/s.
PHOTO ID	PHOTOGRAPH		DESCRIPTION
SX. 3.			PHOTO OF SANDED AREA PS AND ENVIRONMENTAL CONDITIONS
			Photo showing standard of preparation on the leading edge / pressure side, together with Temp-humidity gauge readings.

SX 4.		PHOTO OF SANDED AREA SS AND ENVIRONMENTAL CONDITIONS
		Photo showing standard of preparation on the leading edge / suction side together with Temp-humidity gauge readings.

CLEANING AND ACTIVATION OF BLADE SURFACE					
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CLEANED SURFACE		ACTIVATED SURFACE		WAITED 10 MIN. BEFORE FURTHER INSTALLATION	

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		Has the shell been repositioned?

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		Photo showing standard of installation on the leading edge / pressure side.
SX. 7.		PHOTO OF SS
		Photo showing standard of installation on the leading edge / suction side.

SX. 8.			PHOTO OF ALIGNMENT MARKINGS
			Photo showing shell alignment markings on bottom of installed shell and top of previous.

ELLE SHELL INFORMATION		
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SX. 9.		Photo showing serial no. and other information of the shell.
		WRITE SERIAL NO. OF SHELL

CURE DETAILS – ONLY COMPLETED IF IT IS THE FINAL SHELL OF THE DAY			
SHELL INSTALLATION FINISH TIME	Enter time 24hrs.	TEMPERATURE (°C)	Enter Temp.
TURBINE TO BE RESTARTED AT	Enter time 24hrs	RELATIVE HUMIDITY (RH) (%)	%.
PHOTO ID	PHOTOGRAPH		DESCRIPTION
SX. 10.			PHOTO OF ENVIRONMENTAL CONDITIONS
			Photo showing Temp-humidity gauge readings.